

2020
Collection
CANADA

GILDAN[®]

NEW FOR
2020

64EZO
New Pitch Black



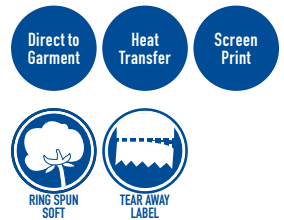
EZ Print The Decorator's Dream

For exceptional results, the super-smooth finish of our new Gildan Softstyle[®] EZ Print T-Shirt provides a print-ready canvas.

With enzyme washing, enzymes are used to soften and finish the fabric.

Benefits:

- Super clean surface for any printing technique specifically DTG
- High quality print with amazing details and vibrant colours



See the amazing 64EZO print detail to the right



2020

Collection

WE'VE GOT YOU COVERED



FASHION

Collection

P **6**

GILDAN® HAMMER™

H000, H400

6-7

6-7

GILDAN SOFTSTYLE®

NEW 64EZO, 64000, 64000L

64550L, 64V00, 64V00L

64200L, 645R2L

8-13

8-9

10-11

12-13

GILDAN SOFTSTYLE® YOUTH

64500B, 64500P, 64ZEE

14-15

14-15

SPORT SHIRT

Collection

P **44**

GILDAN PREMIUM COTTON®

82800, 82800L

44-45

44-45

GILDAN® ULTRA COTTON®

3800, 2800

46-47

46-47

GILDAN® DRYBLEND®

8800, 8800B, 8900

94800, 94800L, 94800B

72800, 72800L, 72800B, 72900

48-53

48-49

50-51

52-53

GILDAN PERFORMANCE®

44800, 44800L

45800B, 45800, 45800L

54-57

54-55

56-57

T-SHIRT
Collection

P **16**

GILDAN® HEAVY COTTON™

5000, 5000L, 5000B, 5100P
5700, 5700B
5V00L, 5400, 5400L

16-21

16-17
18-19
20-21

GILDAN® DRYBLEND®

8000, 8000B

22-23

22-23

GILDAN® ULTRA COTTON®

2000, 2000L, 2000B, 2000T
2400, 2400B, 2410, 2200, 2300, 2700

24-27

24-25
26-27

PERFORMANCE
Collection

P **28**

T-SHIRTS

46000, 46S30, 46000L, 46000B
46200, 46500
47V00L, 47000, 47400
42000, 44S30, 42000L, 42000B
42400, 42400L, 42700

28-37

28-29
30-31
32-33
34-35
36-37

SPORT SHIRTS

44800, 44800L
45800, 45800L, 45800B

38-41

38-39
40-41

FLEECE

99800, 99400, 99500, 99500B

42-43

42-43

FLEECE
Collection

P **58**

GILDAN® HEAVY BLEND™

18600, 18600FL, 18600B
18700, 18800, 18000, 18000B
185C00, 18500, 18500B

58-63

58-59
60-61
62-63

GILDAN® HEAVY BLEND™ SWEATPANTS

18400, 18400FL, 18400B, 18200, 18200B, 18300

64-65

64-65

GILDAN PERFORMANCE®

99800, 99400, 99500, 99500B

66-67

66-67

GILDAN PREMIUM COTTON®

92000, 92500, 92900

68-69

68-69

GILDAN® DRYBLEND®

12000, 12300, 12500, 12600, 12900

70-71

70-71

EXTRAS

Fit Guide

72-73

Sizing Chart

74-75

Corporate Social Responsibility

76-77

Decorating Techniques

78-79

FASHION

Collection

Far from basic, our Fashion Collection, featuring three distinct weights and a wider range of industry-leading colours than ever before, provides limitless fit, finish, and design possibilities.



H000
Flo Blue



- 10.0 oz per lin yd
- 100% combed ring spun cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Modern-classic fit
- Seamless non-topstitched 7/8" collar
- Taped neck and shoulders
- 7/8" double needle bottom hem
- New grey pearlized tear away label

Direct to Garment

Heat Transfer

Screen Print

Embroidery

RING SPUN SOFT

TEAR AWAY LABEL

H000

Gildan® Hammer™ Adult T-Shirt

- 7/8" double needle sleeve hems
- Quarter-turned to eliminate centre crease
- S - 3XL
- 6 colours

H400

Gildan® Hammer™ Adult Long Sleeve T-Shirt

- Rib cuffs
- Side seams
- S - 3XL
- 6 colours

H000	H400	
•	•	Sport Scarlet Red
•	•	Sport Dark Navy
•	•	Flo Blue
•	•	White
•	•	Graphite Heather (50C/50P)*
•	•	Black

*C = % Cotton, P = % Polyester



H400
Sport Scarlet Red

GILDAN® Softstyle®

- 7.5 oz per lin yd
- 100% ring spun cotton
preshrunk jersey knit
- Fibre content varies by colour,
see colour list for exceptions
- High stitch density for smoother
printing surface
- Taped neck and shoulders
- Double needle sleeve and
bottom hems
- New grey pearlized tear away
label

Direct to
Garment

Heat
Transfer

Screen
Print



RING SPUN
SOFT



TEAR AWAY
LABEL

64000

Adult T-Shirt

- Semi-fitted
- Seamless double needle 3/4" collar
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease
- S - 3XL+
- 51 colours

64000L

Ladies' T-Shirt

- Fitted silhouette with side seams
- Seamless double needle 1/2" collar
- LS - L3XL+
- 18 colours

NEW

64EZ0

Adult EZ Print T-Shirt

- Ultra-smooth enzyme washed fabric
- Modern-classic fit
- 5/8" seamed collar
- Quarter-turned to eliminate centre crease
- S - 3XL
- 4 colours

64000L
Corn silk

64000
Heather Irish
Green



NEW STYLE

64000
64000L
64EZO

•			Azalea
•			Antique Heliconia (90C/10P)*
•	•		Berry
•			Maroon
•			Heather Cardinal (65P/35C)*
•			Cardinal Red
•			Antique Cherry Red (90C/10P)*
•	•		Cherry Red
•	•		Red
•			Heather Red (65P/35C)*
•			Coral Silk
•			Heather Orange (65P/35C)*
•			Orange
•			Gold
•			Daisy
•			Cornsilk
•	•		Mint Green
•			Lime
•	•		Kiwi
•			Heather Military Green (65P/35C)*
•			Military Green
•			Olive
•			Heather Irish Green (65P/35C)*
•	•		Irish Green
•			Electric Green
•			Kelly Green
•			Jade Dome
•			Tropical Blue
•	•	•	Navy
•			Heather Navy (65P/35C)*
•			Metro Blue
•	•		Heather Royal (65P/35C)*
•	•		Royal
•			Heather Sapphire (65P/35C)*
•	•		Sapphire
•			Antique Sapphire (90C/10P)*
•			Heather Indigo (65P/35C)*
•			Indigo Blue
•			Iris
•			Carolina Blue
•	•		Light Blue
•	•		Heather Purple (65P/35C)*
•	•		Dark Chocolate
•			Ice Grey
•			Sand
•			Natural
•	•	•	White
•	•		RS Sport Grey (90C/10P)*
•		•	Gravel
•			Graphite Heather (50C/50P)*
•	•		Charcoal
•	•		Dark Heather (65P/35C)*
•	•	•	NEW Pitch Black
•	•		Black

*C = % Cotton, P = % Polyester

+ Not all sizes available in all colours



New 64EZO
Navy



64550L
Heather Irish
Green

64550L

Ladies' Deep Scoop T-Shirt

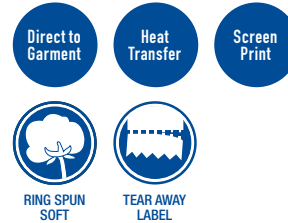
- Semi-fitted contoured silhouette with side seams
- Seamless double needle 1/2" collar
- Deep scoop neckline
- Cap sleeves
- LS - L2XL
- 15 colours



64V00
Sapphire

GILDAN® Softstyle®

- 7.5 oz per lin yd
- 100% ring spun cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- High stitch density for smoother printing surface
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- New grey pearlized tear away label



64V00

Adult V-Neck T-Shirt

- Semi-fitted
- 5/8" mitred v-neck collar
- Rolled forward shoulders
- Quarter-turned to eliminate centre crease
- S - 2XL
- 12 colours

64V00L

Ladies' V-Neck T-Shirt

- Fitted silhouette with side seams
- 1/2" mitred v-neck collar
- LS - L2XL
- 12 colours



64V00L
Azalea

64V00	64V00L	64550L	Color Name
•	•	•	Azalea
	•		Berry
•	•		Cherry Red
		•	Red
•			Heather Orange (65P/35C)*
		•	Heather Irish Green (65P/35C)*
•	•	•	Navy
•	•	•	Dark Heather (65P/35C)*
•	•	•	Heather Navy (65P/35C)*
	•	•	Heather Royal (65P/35C)*
•	•	•	Royal
•	•		Sapphire
		•	Heather Radiant Orchid (65P/35C)*
•		•	Heather Purple (65P/35C)*
		•	Heather Aubergine (65P/35C)*
•	•	•	White
•	•	•	RS Sport Grey (90C/10P)*
		•	Graphite Heather (50C/50P)*
•		•	Charcoal
•	•	•	Black

*C = % Cotton, P = % Polyester



- 7.5 oz per lin yd
- 100% ring spun cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- High stitch density for smoother printing surface
- Double needle bottom hem
- New grey pearlized tear away label



645R2L
Heather
Red

645R2L

Ladies' Racerback Tank

- Semi-fitted contoured silhouette with side seams
- Banded neck and armholes
- LS - L2XL
- 9 colours

64200L


Ladies' Tank Top

- Fitted silhouette with side seams
- 1 1/2" straps for LS - LL;
1 3/4" straps for LXL - L2XL
- Rib knit trim applied to neckline and armholes
- LS - L2XL
- 2 colours

645R2L	64200L	Color	Composition
•	•	Heather Red	(65P/35C)*
•	•	Heather Irish Green	(65P/35C)*
•	•	Navy	
•	•	Royal	
•	•	Heather Purple	(65P/35C)*
•	•	White	
•	•	RS Sport Grey	(90C/10P)*
•	•	Graphite Heather	(50C/50P)*
•	•	Black	

*C = % Cotton, P = % Polyester



A woman with voluminous, curly brown hair is smiling and looking off to the side. She is wearing a black, sleeveless tank top and blue denim jeans. The background shows a house with light-colored siding and a window, with green foliage in the foreground.

64200L
Black



64ZEE
Mint Green

GILDAN
Softstyle®

- 7.5 oz per lin yd
- 100% ring spun cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- High stitch density for smoother printing surface
- Double needle bottom hem
- New grey pearlized tear away label

Direct to
Garment

Heat
Transfer

Screen
Print

RING SPUN
SOFT

TEAR AWAY
LABEL

64ZEE

Infant One Piece

- 9.2 oz per lin yd
- Lap shoulder construction
- Rib binding with double needle stitching on neck, sleeves and leg openings
- 3-snap bottom closure
- CPSIA tracking label compliant
- 0/3 - 18/24
- 8 colours

64500B	64500P	64ZEE	Color Name
•	•	•	Azalea
•	•	•	Red
•	•	•	Heliconia
•	•	•	Heather Red (65P/35C)*
•	•	•	Daisy
•	•	•	Safety Green (65P/35C)**
•	•	•	Mint Green
•	•	•	Lime
•	•	•	Heather Irish Green (65P/35C)*
•	•	•	Navy
•	•	•	Heather Royal (65P/35C)*
•	•	•	Royal
•	•	•	Sapphire
•	•	•	Light Blue
•	•	•	Heather Purple (65P/35C)*
•	•	•	White
•	•	•	RS Sport Grey (90C/10P)*
•	•	•	Graphite Heather (50C/50P)*
•	•	•	Charcoal
•	•	•	Black

*C = % Cotton, P = % Polyester

**ANSI/ISEA 107-2010 certified as background material

64500B

Youth T-Shirt

- Seamless double needle 3/4" collar
- Taped neck and shoulders
- Double needle sleeve hems
- Sideseamed
- CPSIA tracking label compliant
- YXS - YXL
- 15 colours

64500B
Sapphire



64500P
Navy



64500P

Toddler T-Shirt

- Seamless 3/4" collar
- Taped neck and shoulders
- Sideseamed
- Double needle sleeve hems
- CPSIA tracking label compliant
- 2T - 6T
- 7 colours

T-SHIRT

Collection

No piece of clothing fits everyone's lifestyle as universally as the t-shirt. With sizes and silhouettes for everyone, choose from a variety of t-shirts and tank tops in a wide array of colours!



GILDAN®
Heavy Cotton™

- 8.8 oz per lin yd
- 100% cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- New grey pearlized tear away label

5000L

Ladies' T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamless double needle 1/2" collar
- Cap sleeves
- LS - L2XL
- 37 colours

5000

Adult T-Shirt

- Classic fit
- Seamless double needle 7/8" collar
- Quarter-turned to eliminate centre crease
- S - 5XL+
- 49 colours



5000L
Lime

5000
Yellow Haze

5000 5000L 5000B 5100P

•				Light Pink
•	•	•		Safety Pink (50C/50P)*
•	•	•		Azalea
•	•	•		Heliconia
•	•	•		Maroon
•				Cardinal Red
•	•			Antique Cherry Red (90C/10P)*
•	•	•	•	Red
•	•	•		Heather Red (50C/50P)*
	•			Coral Silk
•	•	•		Orange
•	•	•		S. Orange (50C/50P)*
•	•	•		Gold
•		•		Yellow Haze
•	•	•		Daisy
•	•	•		Cornsilk
•	•	•		Safety Green (50C/50P)**
	•		•	Mint Green
•	•	•		Lime
•	•	•		Neon Green (50C/50P)*
•				Kiwi
•	•	•		Military Green
•	•	•		Irish Green
•	•	•		Electric Green
•				Turf Green
•				Antique Irish Green (90C/10P)*
•	•			Antique Jade Dome (90C/10P)*
•	•	•		Tropical Blue
•	•	•		Forest Green
•	•	•	•	Navy
•	•	•		Neon Blue (50C/50P)*
•	•	•		Royal
•				Indigo Blue
•	•	•		Heather Sapphire (50C/50P)*
•	•	•		Sapphire
•	•	•		Carolina Blue
•	•	•		Sky
•	•	•	•	Light Blue
		•		Violet
	•			Lilac (50C/50P)*
•	•	•		Purple
	•			Blackberry (50C/50P)*
•				Dark Chocolate
•				Brown Savana
•	•	•		Sand
•	•	•	•	White
•	•	•		Ash Grey (99C/1P)*
•	•	•	•	Sport Grey (90C/10P)*
•				Gravel
•	•	•		Graphite Heather (50C/50P)*
•	•	•		Charcoal
•				Tweed (50C/50P)*
•	•	•		Dark Heather (50C/50P)*
•	•	•	•	Black

*C = % Cotton, P = % Polyester
 ^ANSI/ISEA 107-2010 certified as background material
 + Not all sizes available in all colours

5000B

Youth T-Shirt

- Seamless double needle 3/4" collar
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant
- YXS - YXL
- 31 colours



5000B
Light Blue


5100P

Toddler T-Shirt

- Seamless 3/4" collar
- CPSIA tracking label compliant
- Sideseamed
- 2T - 4T
- 9 colours



5100P
Navy

A man with dark, wavy hair and a light beard is laughing heartily. He is wearing a grey and black raglan t-shirt and blue jeans. He is standing in a lush green park with trees and bushes in the background. His hands are clasped together in front of him.

5700
Sport Grey/Black

GILDAN®

Heavy Cotton™

- 8.8 oz per lin yd
- 100% cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Double needle bottom hem
- New grey pearlized tear away label



TEAR AWAY LABEL

5700

Adult 3/4 Raglan T-Shirt

- Classic fit
- Contrast colour set-in collar and 3/4 raglan sleeves
- Single needle topstitched back neck
- Double needle sleeve hems
- Quarter-turned to eliminate centre crease
- S - 3XL
- 7 colour combinations

5700B

Youth 3/4 Raglan T-Shirt

- Contrast colour set-in collar and 3/4 raglan sleeves
- Single needle topstitched back neck
- Double needle sleeve hems
- Sideseamed
- CPSIA tracking label compliant
- YXS - YXL
- 8 colour combinations

5700	5700B	
•	•	Sport Grey (90C/10P)* / Red
•	•	Sport Grey (90C/10P)* / Royal
•	•	Sport Grey (90C/10P)* / Navy
•	•	Sport Grey (90C/10P)* / Black
•	•	White / Red
•	•	White / Royal
•	•	White / Navy
•	•	White / Black

*C = % Cotton, P = % Polyester

5700B
Sport
Grey/Red



GILDAN[®]

Heavy Cotton[™]

- 8.8 oz per lin yd
- 100% cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Double needle bottom hem
- New grey pearlized tear away label



TEAR AWAY LABEL

5V00L
Irish Green

5400	5400L	5V00L	
•	•	•	Heliconia
•	•	•	Red
•	•	•	Cornsilk
•	•	•	Irish Green
•	•	•	Navy
•	•	•	Royal
•	•	•	Sapphire
•	•	•	Purple
•	•	•	White
•	•	•	Sport Grey (90C/10P)*
•	•	•	Graphite Heather (50C/50P)*
•	•	•	Black

*C = % Cotton, P = % Polyester

5V00L

Ladies' V-Neck T-Shirt

- Semi-fitted contoured silhouette with side seams
- 1/2" mitred v-neck collar
- Taped neck and shoulders
- Cap sleeves
- Double needle sleeve hems
- LS - L2XL
- 11 colours

5400L

Ladies' Long Sleeve T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamless double needle 1/2" collar
- Double needle sleeve hems
- LS - L2XL
- 6 colours

5400L
Red



5400
Navy



5400

Adult Long Sleeve T-Shirt

- Classic fit
- Seamless double needle 7/8" collar
- Taped neck and shoulders
- Rib cuffs
- Quarter-turned to eliminate centre crease
- S - 2XL
- 7 colours

GILDAN® DryBlend®

- 9.2 oz per lin yd
- 50% cotton/50% polyester preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Taped neck and shoulders
- Double needle sleeve and bottom hems
- Quarter-turned to eliminate centre crease
- New grey pearlized tear away label



8000	8000B	Color
• •	• •	Maroon
• •	• •	Red
• •	• •	Heather Sport Scarlet Red (65P/35C)*
• •	• •	Orange
• •	• •	Gold
• •	• •	Kelly Green
• •	• •	Electric Green
• •	• •	Forest Green
• •	• •	Navy
• •	• •	Heather Sport Royal (65P/35C)*
• •	• •	Royal
• •	• •	Sapphire
• •	• •	Light Blue
• •	• •	Purple
• •	• •	White
• •	• •	Ash Grey
• •	• •	Sport Grey
• •	• •	Graphite Heather
• •	• •	Dark Heather
• •	• •	Heather Sport Dark Navy (65P/35C)*
• •	• •	Black

*C = % Cotton, P = % Polyester
+ Not all sizes available in all colours

8000

Adult T-Shirt

- Classic fit
- Seamless double needle 7/8" collar
- S - 5XL+
- 21 colours

8000B

Youth T-Shirt

- Seamless double needle 3/4" collar
- CPSIA tracking label compliant
- YXS - YL
- 15 colours





8000B
Graphite
Heather

8000
Heather Sport
Scarlet Red

GILDAN®

Ultra Cotton®

- 10.0 oz per lin yd
- 100% cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Double needle sleeve and bottom hems
- New grey pearlized tear away label



TEAR AWAY LABEL

2000
Royal



2000

Adult T-Shirt

- Classic fit
- Seamless double needle 7/8" collar
- Taped neck and shoulders
- Quarter-turned to eliminate centre crease
- S - 5XL+
- 52 colours

2000L

Ladies' T-Shirt

- Classic fit with a feminine-inspired pattern
- Seamless double needle 5/8" collar
- Taped neck and shoulders
- Sideseamed
- LXS - L2XL
- 12 colours

2000L
Light
Pink



2000 2000L 2000B 2000T

•				Light Pink
•				Safety Pink (50C/50P)*
•				Azalea
•	•	•		Heliconia
•				Maroon
•		•		Cardinal Red
•				Cherry Red
•	•	•	•	Red
•				T. Orange
•		•		Orange
•				Tangerine
•		•		S. Orange (50C/50P)*
•				Gold
•		•		Daisy
•		•	•	Safety Green (50C/50P)**
•		•		Mint Green
•		•		Lime
•				Kiwi
•				Military Green
•				Olive
•		•		Irish Green
•		•		Kelly Green
•		•		Jade Dome
•		•		Forest Green
•	•	•	•	Navy
•				Heather Navy (50C/50P)*
•				Blue Dusk
•				Metro Blue
•				Antique Royal (90C/10P)*
•	•	•	•	Royal
•		•		Indigo Blue
•				Heather Indigo (50C/50P)*
•				Stone Blue
•				Iris
•	•	•		Sapphire
•		•		Carolina Blue
•				Sky
•	•	•		Light Blue
•		•		Purple
•				Orchid
•	•	•		Dark Chocolate
•				Prairie Dust/Coyote Brown
•				Tan
•		•		Sand
•				Natural
•	•	•	•	White
•				Ash Grey (99C/1P)*
•				Ice Grey
•	•	•	•	Sport Grey (90C/10P)*
•		•	•	Charcoal
•	•	•	•	Dark Heather (50C/50P)*
•	•	•	•	Black

*C = % Cotton, P = % Polyester

**ANSI/ISEA 107-2010 certified as background material

2000T

Adult Tall T-Shirt

- Classic fit with longer body
- Seamless double needle 7/8" collar
- Taped neck and shoulders
- Sideseamed
- XLT - 3XLT
- 8 colours

2000T
Red



2000B

Youth T-Shirt

- Seamless double needle 3/4" collar
- Taped neck and shoulders
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant
- YXS - YXL
- 31 colours

2000B
Jade Dome



2200
Royal

2700
Red

2200

Adult Tank Top

- Classic fit
- Banded neck and armholes
- Quarter-turned to eliminate centre crease
- S - 2XL
- 6 colours

2700

Adult Sleeveless T-Shirt

- Classic fit with side seams
- Seamless double needle 7/8" collar
- Double needle armhole hems
- S - 2XL
- 7 colours

2300

Adult T-Shirt with Pocket

- Classic fit
- Seamless double needle 7/8" collar
- Taped neck and shoulders
- Single needle left chest set pocket
- Double needle pocket and sleeve hems
- Quarter-turned to eliminate centre crease
- S - 3XL+
- 8 colours

	2200	2300	2400	2400B	2410	2700	
•							Maroon
•							Cardinal Red
•	•	•	•	•	•	•	Red
•							Orange
•							S. Orange (50C/50P)*
•							Gold
•							Safety Green (50C/50P)**
•							Irish Green
•							Forest Green
•	•	•	•	•	•	•	Navy
•	•	•	•	•	•	•	Royal
•							Indigo Blue
•							Sapphire
•							Light Blue
•							Purple
•							Dark Chocolate
•	•	•	•	•	•	•	Sand
•	•	•	•	•	•	•	White
•	•	•	•	•	•	•	Ash Grey (99C/1P)*
•	•	•	•	•	•	•	Sport Grey (90C/10P)*
•							Charcoal
•	•	•	•	•	•	•	Dark Heather (50C/50P)*
•	•	•	•	•	•	•	Black

*C = % Cotton, P = % Polyester

**ANSI/ISEA 107-2010 certified as background material

+ Not all sizes available in all colours

2300
Sport Grey



GILDAN®

Ultra Cotton®

- 10.0 oz per lin yd
- 100% cotton preshrunk jersey knit
- Fibre content varies by colour, see colour list for exceptions
- Taped neck and shoulders
- Rib cuffs
- Double needle bottom hem
- New grey pearlized tear away label



TEAR AWAY LABEL

2400

Adult Long Sleeve T-Shirt

- Classic fit
- Seamless double needle 7/8" collar
- Quarter-turned to eliminate centre crease
- S - 5XL+
- 22 colours

ALSO AVAILABLE IN YOUTH

2400B

Youth Long Sleeve T-Shirt

- Double needle 3/4" collar
- Sideseamed
- CPSIA tracking label compliant
- YS - YXL
- 7 colours

2410

Adult Long Sleeve T-Shirt with Pocket

- Classic fit
- Double needle 7/8" collar
- Single needle left chest set pocket
- Rib cuffs
- Double needle pocket hem
- Quarter-turned to eliminate centre crease
- M - 3XL
- 6 colours



2400
Royal

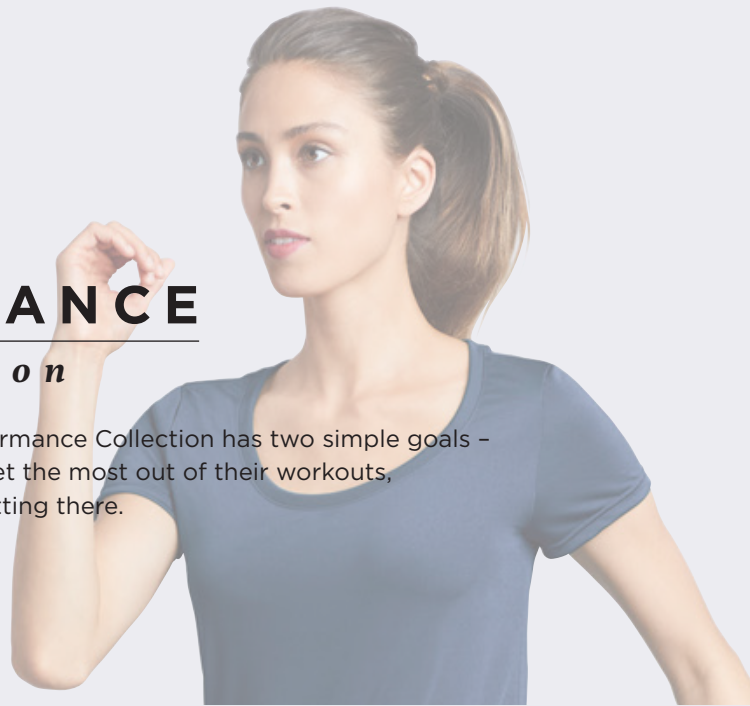


2410
S. Orange

PERFORMANCE

Collection

Hard-working. Committed. Gym-ready. Our Performance Collection has two simple goals - make it easier for everyday athletes to get the most out of their workouts, and look good getting there.



46000B
Heather Sport
Black



GILDAN[®]
PERFORMANCE[®]

- 7.8 oz per lin yd
- 100% filament polyester jersey knit
- Double needle bottom hem
- New grey pearlized tear away label



ANTIMICROBIAL



MOISTURE
WICKING



TEAR AWAY
LABEL



SNAG
RESISTANT

46000B

Youth Core T-Shirt

- Sideseamed
- Seamed single needle 3/4" collar
- Double needle sleeve hems
- CPSIA tracking label compliant
- YXS - YXL
- 20 colours



46000
Heather
Sport Dark
Maroon

46S30
Charcoal

46000	46000L	46000B	46S30	
•	•	•	•	Sport Athletic Gold
•	•	•	•	Heather Sport Orange
•	•	•	•	Sport Orange
•	•	•	•	Heather Sport Scarlet Red
•	•	•	•	Sport Scarlet Red
•	•	•	•	Heather Sport Dark Maroon
•	•	•	•	Sport Dark Maroon
•	•	•	•	Heather Sport Dark Green
•	•	•	•	Sport Dark Green
•	•	•	•	Sport Light Blue
•	•	•	•	Heather Sport Royal
•	•	•	•	Sport Royal
•	•	•	•	Heather Sport Purple
•	•	•	•	Sport Purple
•	•	•	•	Heather Sport Dark Navy
•	•	•	•	Sport Dark Navy
•	•	•	•	Heather Sport Black
•	•	•	•	White
•	•	•	•	Charcoal
•	•	•	•	Black

460000

Adult Core T-Shirt

- Modern-classic fit with side seams
- Seamed single needle 3/4" collar
- Double needle sleeve hems
- S - 4XL
- 20 colours

46S30

Adult Core Shorts

- Multi-needle waistband with contrast colour drawcord
- Side pockets
- S - 3XL
- 3 colours

460000L

Ladies' Core T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamed single needle 1/2" collar
- Deep scoop neckline
- Cap sleeves
- Double needle sleeve hems
- LXS - L2XL
- 12 colours



46000L
Sport Orange








46200
Sport Scarlet Red



GILDAN®

PERFORMANCE®

- 7.8 oz per lin yd
- 100% filament polyester jersey knit
- Modern-classic fit
- Double needle bottom hem
- New grey pearlized tear away label

 Sublimation	 Screen Print	 Heat Transfer
 ANTIMICROBIAL	 MOISTURE WICKING	 SNAG RESISTANT
	 TEAR AWAY LABEL	

46200

Adult Core Singlet

- Single needle topstitched 2" shoulder strap
- Racerback
- Double needle neck and armholes
- S - 3XL
- 6 colours

46500

Adult Core Hooded T-Shirt

- Unlined 3 piece hood with double needle topstitch
- Modern-classic fit with side seams
- Back neck tape
- Pouch pocket
- Double needle sleeve hems
- S - 3XL
- 5 colours

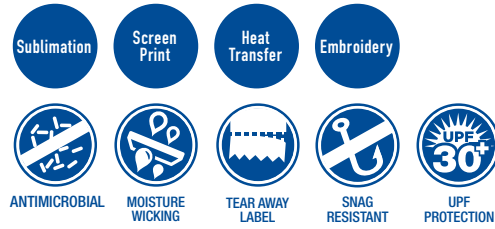
46200	•		Heather Sport Scarlet Red
	•		Sport Scarlet Red
	•		Safety Green*
	•		Heather Sport Royal
	•		Sport Royal
	•		White
	•		Heather Sport Black
	•		Heather Sport Dark Navy
	•		Sport Dark Navy
	•		Black

*ANSI/ISEA 107-2010 certified as background material

46500
Heather
Sport Royal



- 7.8 oz per lin yd
- 100% filament polyester jersey knit
- Rolled forward flatlock stitched shoulders
- Contrast charcoal back neck tape
- Forward flatlock stitched side seams
- Double needle sleeve and bottom hems
- New grey pearlized tear away label



47000	47V00L	47400	Color
•	•	•	Safety Pink
•	•	•	Red
•	•	•	Marbled Orange
•	•	•	Electric Green
•	•	•	Marbled Navy
•	•	•	Marbled Royal
•	•	•	Marbled Sapphire
•	•	•	Marbled Purple
•	•	•	Marbled Charcoal
•	•	•	White
•	•	•	Black

UPF protection does not apply to the colour White

47V00L

Ladies' V-Neck Tech T-Shirt

- Semi-fitted contoured silhouette
- 1/2" mitred v-neck collar
- LXS - L2XL
- 10 colours



47V00L
Marbled
Purple



47000
Red

47000

Adult Tech T-Shirt

- Modern-classic fit
- Seamed single needle 3/4" collar
- XS - 3XL
- 10 colours



47400
Marbled
Navy

47400

Adult Long Sleeve Tech T-Shirt

- Modern-classic fit
- Seamed single needle 3/4" collar
- Contrast charcoal back neck tape
- XS - 3XL
- 9 colours



42000
Navy

44S30
Charcoal

GILDAN®
PERFORMANCE®

- 8.3 oz per lin yd (9.2 oz per lin yd for shorts)
- 100% polyester jersey knit
- Double needle bottom hem
- New grey pearlized tear away label

Sublimation Screen Print Heat Transfer

ANTIMICROBIAL MOISTURE WICKING TEAR AWAY LABEL SNAG RESISTANT

42000

Adult T-Shirt

- Modern-classic fit with side seams
- Seamed single needle 7/8" collar
- Double needle sleeve hems
- Transitioning to shoulder-to-shoulder tape in 2020
- S - 3XL
- 18 colours

44S30

Adult Shorts with Pockets

- Multi-needle waistband with contrast colour drawcord
- Side pockets with contrast colour pocket bag
- S - 2XL
- 5 colours

42000	42000L	42000B	44S30	Color
•	•	•	•	Safety Pink
•	•	•	•	Cardinal Red
•	•	•	•	Red
•	•	•	•	Orange
•	•	•	•	Gold
•	•	•	•	Safety Green*
•	•	•	•	Lime
•	•	•	•	Irish Green
•	•	•	•	Forest Green
•	•	•	•	Navy
•	•	•	•	Royal
•	•	•	•	Sapphire
•	•	•	•	Carolina Blue
•	•	•	•	Purple
•	•	•	•	White
•	•	•	•	Sport Grey
•	•	•	•	Charcoal
•	•	•	•	Black

*ANSI/ISEA 107-2010 certified as background material

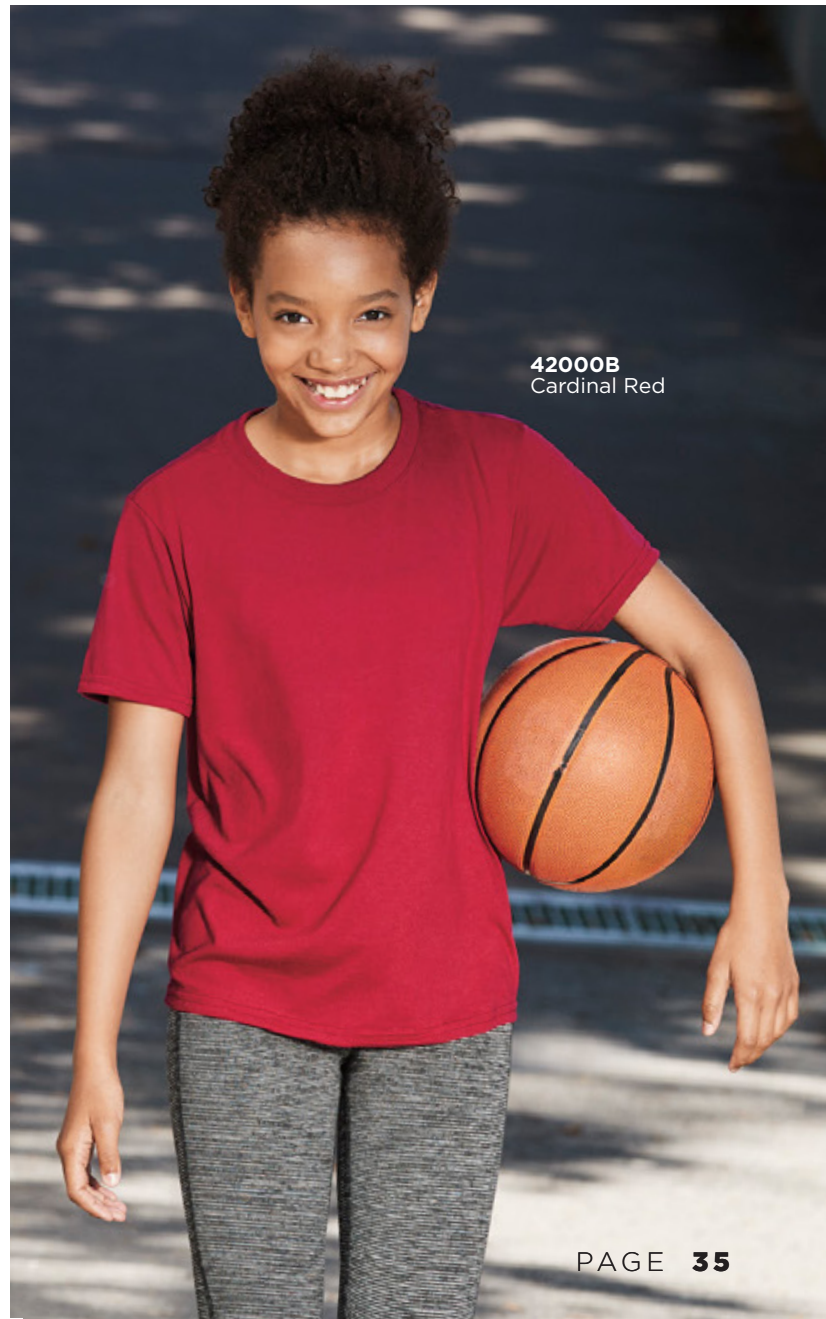


42000L
Carolina
Blue

42000L

Ladies' T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamed single needle 1/2" collar
- Cap sleeves
- Double needle sleeve hems
- Transitioning to shoulder-to-shoulder tape in 2020
- LS - L2XL
- 16 colours



42000B
Cardinal Red

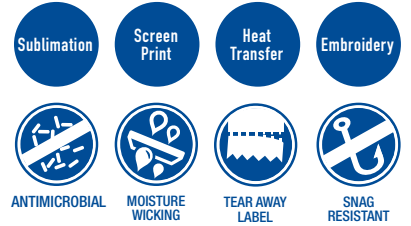
42000B

Youth T-Shirt

- Seamed single needle 3/4" collar
- Double needle sleeve hems
- Sideseamed
- CPSIA tracking label compliant
- Transitioning to shoulder-to-shoulder tape in 2020
- YXS - YXL
- 15 colours

GILDAN
PERFORMANCE®

- 8.3 oz per lin yd
- 100% polyester jersey knit
- Double needle bottom hem
- New grey pearlized tear away label



42400
Red

42400L
Navy

42400

Adult Long Sleeve T-Shirt

- Modern-classic fit with side seams
- Seamed single needle 3/4" collar
- Double needle sleeve hems
- Transitioning to shoulder-to-shoulder tape in 2020
- S - 2XL
- 12 colours

42400L

Ladies' Long Sleeve T-Shirt

- Semi-fitted contoured silhouette with side seams
- Seamed single needle 1/2" collar
- Double needle sleeve hems
- Transitioning to shoulder-to-shoulder tape in 2020
- LS - L2XL
- 12 colours



42700
Black

42400	42400L	42700	
•	•	•	Red
•	•	•	Orange
•	•	•	Safety Green*
•	•	•	Forest Green
•	•	•	Navy
•	•	•	Royal
•	•	•	Sapphire
•	•	•	Carolina Blue
•	•	•	Purple
•	•	•	White
•	•	•	Sport Grey
•	•	•	Charcoal
•	•	•	Black

*ANSI/ISEA 107-2010 certified as background material

42700

Adult Sleeveless T-Shirt

- Modern-classic fit with side seams
- Seamed single needle 3/4" collar
- Double needle armhole hems
- S - 3XL
- 9 colours

44800L
Red

GILDAN®
PERFORMANCE®

- 7.8 oz per lin yd
- 100% filament polyester jersey knit
- Sideseamed with side vents
- Contoured welt collar
- Rolled forward topstitched shoulders
- 3 smoke grey pearlized buttons
- Clean finished placket with reinforced bottom box
- Double needle sleeve and bottom hems
- New grey pearlized tear away label



44800L

Ladies' Jersey Sport Shirt

- Semi-fitted contoured silhouette
- Reversed placket
- LS - L2XL
- 8 colours

44800

Adult Jersey Sport Shirt


- S - 3XL
- 8 colours

44800	44800L	Color
•	•	Marbled Heliconia
•	•	Red
•	•	Marbled Galapagos Blue
•	•	Marbled Navy
•	•	Marbled Royal
•	•	White
•	•	Marbled Charcoal
•	•	Black

UPF Protection does not apply to the colour White for styles 44800 and 44800L.



44800
Marbled
Galapagos
Blue



45800
Charcoal

GILDAN®

PERFORMANCE®

- 9.3 oz per lin yd
- 100% filament polyester micro piqué knit
- Sideseamed
- Contoured welt collar
- Rolled forward topstitched shoulders
- Clean finished placket with reinforced bottom box
- Double needle sleeve and bottom hems
- New grey pearlized tear away label



45800

Adult Double Piqué Sport Shirt

- Side vents
- 3 colour-matched pearlized buttons
- S - 3XL
- 8 colours

45800L

Ladies' Double Piqué Sport Shirt

- Side vents
- Semi-fitted contoured silhouette
- 3 colour-matched pearlized buttons
- Reversed placket
- LS - L2XL
- 8 colours

45800B

Youth Double Piqué Sport Shirt

- Topstitched shoulders
- 2 colour-matched pearlized buttons
- CPSIA tracking label compliant
- YXS - YXL
- 6 colours

45800	45800L	45800B	
•	•	•	Maroon
•	•	•	Red
•	•	•	Forest Green
•	•	•	Navy
•	•	•	Royal
•	•	•	White
•	•	•	Charcoal
•	•	•	Black

UPF 30+ is applicable to White for styles 45800, 45800L and 45800B.



45800L
Black



45800B
Navy



99800
Sport Scarlet Red

99400
Black

GILDAN®

PERFORMANCE®

- 11.7 oz per lin yd
- 100% filament polyester fleece knit
- New grey pearlized tear away label

Screen Print Heat Transfer Embroidery

ANTIMICROBIAL MOISTURE WICKING TEAR AWAY LABEL

99800

Adult Tech 1/4 Zip Sweatshirt

- Self-fabric lined collar
- Sideseamed
- Rolled forward shoulders
- Contrast charcoal back neck tape
- 1/4 coil zipper with zipper garage
- Double needle stitching at shoulders, armholes, waistband and cuffs
- Self-fabric cuffs and waistband
- S - 4XL+
- 7 colours

99400

Adult Tech Open Bottom Sweatpants with Pockets

- Covered 2" elastic waistband
- Exposed flatcord with metal molded tips
- Self-fabric lined side seam topstitched pockets
- Differential rise for better fit
- Slightly tapered leg with open bottom
- Three needle bottom hems
- S - 3XL
- 3 colours

99500
Sport Royal

99500B
Black

99500

Adult Tech Hooded Sweatshirt

- Unlined 3 piece hood - 3" centre panel
- Flatcord with metal molded tips
- Sideseamed
- Rolled forward shoulders
- Contrast charcoal back neck tape
- Pouch pocket
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Self-fabric cuffs and waistband
- S - 4XL+
- 8 colours

99500B

Youth Tech Hooded Sweatshirt

- Unlined 3 piece hood - 3" centre panel
- Contrast charcoal back neck tape
- Single needle topstitched side seams
- Pouch pocket
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Self-fabric cuffs and waistband
- CPSIA tracking label compliant
- YXS - YXL
- 5 colours

	99400	99500	99500B	99800	
	•	•	•	•	 Sport Scarlet Red
	•	•	•	•	 Sport Dark Maroon
	•	•	•	•	 Sport Dark Green
	•	•	•	•	 Sport Royal
	•	•	•	•	 Sport Dark Navy
	•	•	•	•	 Charcoal
	•	•	•	•	 Black
	•	•	•	•	 Safety Green*


*ANSI/ISEA 107-2010 certified as background material
+ Not all sizes available in all colours

A man with dark hair and a beard, smiling, wearing a blue polo shirt. The image is semi-transparent and serves as a background for the top section of the page.

SPORT SHIRT

Collection

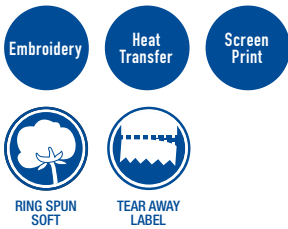
We dug into the details that made our Sport Shirts a cut above, and upgraded key features to guarantee that they wear as nicely on the inside as they do on the outside.

A woman with curly hair, smiling, wearing a bright pink polo shirt. She has her right hand on her hip.

82800L
Heliconia

GILDAN® PREMIUM Cotton®

- 11.0 oz per lin yd
- 100% combed ring spun cotton
preshrunk double piqué knit
- Fibre content varies by colour,
see colour list for exceptions
- Sideseamed with side vents
- Contoured welt collar and cuffs
- Rolled forward topstitched
shoulders
- 3 colour-matched buttons
- Clean finished placket with
reinforced bottom box
- Double needle bottom hem
- New grey pearlized tear away label



82800L

Ladies' Double Piqué Sport Shirt

- Semi-fitted contoured silhouette
- Reversed placket
- LS - L2XL
- 11 colours

82800

Adult Double Piqué Sport Shirt

- S - 3XL
- 13 colours

82800	82800L	Colour
• •	• •	Heliconia
• •	• •	Maroon
• •	• •	Red
• •	• •	Forest Green
• •	• •	Navy
• •	• •	Royal
• •	• •	Sapphire
• •	• •	Light Blue
• •	• •	Purple
• •	• •	White
• •	• •	RS Sport Grey (90C/10P)*
• •	• •	Charcoal
• •	• •	Black

*C = % Cotton, P = % Polyester



82800
Sapphire

A full-page photograph of a man with dark hair and a light beard, wearing a grey polo shirt and blue jeans. He is standing with his hands in his pockets against a light-colored, textured wall. The polo shirt has a collar and two visible buttons. The jeans are a medium blue wash with a black belt.

3800
RS Sport
Grey

GILDAN®

Ultra Cotton®

- Contoured welt collar and cuffs
- Fibre content varies by colour, see colour list for exceptions
- 3 woodtone buttons
- Clean finished placket with reinforced bottom box
- Double needle bottom hem
- Quarter-turned to eliminate centre crease
- New grey pearlized tear away label



3800

Adult Piqué Sport Shirt

- 10.5 oz per lin yd
- 100% ring spun cotton preshrunk piqué knit
- S - 3XL+
- 13 colours

2800

Adult Jersey Sport Shirt

- 10.0 oz per lin yd
- 100% cotton preshrunk jersey knit
- Sideseamed
- S - 2XL
- 5 colours

3800	2800	Colour
•	•	Maroon
•	•	Red
•	•	Kiwi
•	•	Forest Green
•	•	Navy
•	•	Royal
•	•	Light Blue
•	•	Carolina Blue
•	•	Sand
•	•	White
•	•	RS Sport Grey (90C/10P)*
•	•	Sport Grey (90C/10P)*
•	•	Dark Heather (50C/50P)*
•	•	Black

*C = % Cotton, P = % Polyester
+ Not all sizes available in all colours



2800
Navy

GILDAN® DryBlend®

- 10.0 oz per lin yd
- 50% cotton/50% polyester
preshrunk jersey knit
- Contoured welt collar and cuffs
- Clean finished placket with
reinforced bottom box
- Double needle bottom hem
- New grey pearlized tear away label



MOISTURE
WICKING



TEAR AWAY
LABEL

8800
Red

8800B
Royal

8800

Adult Jersey Sport Shirt

- 3 woodtone buttons
- Sideseamed
- S - 3XL+
- 10 colours

8800B

Youth Jersey Sport Shirt

- 2 woodtone buttons
- CPSIA tracking label compliant
- Quarter-turned to eliminate centre crease
- YS - YXL
- 7 colours

8900

Adult Jersey Sport Shirt with Pocket

- 3 woodtone buttons
- Single needle left chest set pocket
- Double needle pocket hem
- Sideseamed
- M - 3XL
- 4 colours

8800	8800B	8900	
•	•		Maroon
•	•		Red
•			Orange
•	•		Forest Green
•	•	•	Navy
•	•		Royal
•			Sapphire
•	•	•	White
•	•	•	Sport Grey
•			Black

+ Not all sizes available in all colours



8900
Sport Grey

94800

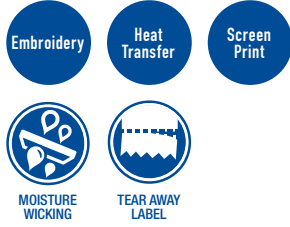
Adult Piqué Sport Shirt

- 3 colour-matched buttons
- Double needle sleeve hems
- Sideseamed
- S - 2XL
- 7 colours

94800
Royal

GILDAN® DryBlend®

- 11.3 oz per lin yd
- 50% cotton/50% polyester preshrunk piqué knit
- Contoured welt collar
- Clean finished placket with reinforced bottom box
- Double needle bottom hem
- New grey pearlized tear away label



94800	94800L	94800B	
•	•	•	Maroon
•	•	•	Red
•	•	•	Navy
•	•	•	Royal
•	•	•	Charcoal
•	•	•	White
•	•	•	Black



94800L
Black



94800B
Red

94800L

Ladies' Piqué Sport Shirt

- Semi-fitted contoured silhouette with side seams
- Contoured welt cuffs
- Reversed placket
- 2 colour-matched buttons
- LS - L2XL
- 7 colours

94800B

Youth Piqué Sport Shirt

- Contoured welt cuffs
- 2 colour-matched buttons
- CPSIA tracking label compliant
- Sideseamed
- YS - YXL
- 6 colours

72800L

Ladies' Double Piqué Sport Shirt

- Semi-fitted contoured silhouette with side seams and side vents
- Contoured welt cuffs
- Reversed placket
- 2 colour-matched buttons
- LS - L2XL
- 12 colours

72800L
Dark
Heather



72800
Maroon



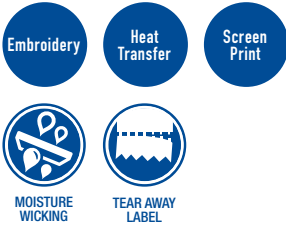
72800

Adult Double Piqué Sport Shirt

- Sideseamed with side vents
- 3 colour-matched buttons
- Double needle sleeve hems
- S - 3XL
- 14 colours

GILDAN® DryBlend®

- 10.0 oz per lin yd
- 65% polyester/35% ring spun cotton preshrunk double piqué knit
- Contoured welt collar
- Clean finished placket with reinforced bottom box
- Double needle bottom hem
- New grey pearlized tear away label



72800B

Youth Double Piqué Sport Shirt

- Sideseamed
- Contoured welt cuffs
- 2 colour-matched buttons
- CPSIA tracking label compliant
- YXS - YXL
- 13 colours

72900

Adult Double Piqué Long Sleeve Sport Shirt

- Sideseamed with side vents
- 1 x 1 rib cuff with spandex
- 3 colour-matched buttons
- S - 3XL
- 9 colours

72800	72800L	72800B	72900	
•	•	•	•	Maroon
•	•	•	•	Red
•	•	•	•	S. Orange
•	•	•	•	Safety Green*
•	•	•	•	Forest Green
•	•	•	•	Navy
•	•	•	•	Royal
•	•	•	•	Light Blue
•	•	•	•	Purple
•	•	•	•	White
•	•	•	•	RS Sport Grey
•	•	•	•	Charcoal
•	•	•	•	Dark Heather
•	•	•	•	Black

*ANSI/ISEA certified as background material



72900
Forest Green












72800B
Light Blue

GILDAN®

PERFORMANCE®

- 7.8 oz per lin yd
- 100% filament polyester jersey knit
- Sideseamed with side vents
- Contoured welt collar
- Rolled forward topstitched shoulders
- 3 smoke grey pearlized buttons
- Clean finished placket with reinforced bottom box
- Double needle sleeve and bottom hems
- New grey pearlized tear away label

 Embroidery	 Heat Transfer	 Screen Print	 Sublimation
 ANTIMICROBIAL	 MOISTURE WICKING	 SNAG RESISTANT	 TEAR AWAY LABEL
 UPF 30 PROTECTION			

44800

Adult Jersey Sport Shirt

- S - 3XL
- 8 colours

44800L

Ladies' Jersey Sport Shirt

- Semi-fitted contoured silhouette
- Reversed placket
- LS - L2XL
- 8 colours

44800	44800L		Marbled Heliconia
			Red
			Marbled Galapagos Blue
			Marbled Navy
			Marbled Royal
			White
			Marbled Charcoal
			Black

UPF Protection does not apply to the colour White for styles 44800 and 44800L.

44800L
Marbled
Heliconia





44800
Marbled
Royal

45800

Adult Double Piqué Sport Shirt

- Side vents
- 3 colour-matched pearlized buttons
- New grey pearlized tear away label
- S - 3XL
- 8 colours

45800
Charcoal





45800L
Forest Green

GILDAN®

PERFORMANCE®

- 9.3 oz per lin yd
- 100% filament polyester micro piqué knit
- Sideseamed
- Contoured welt collar
- Rolled forward topstitched shoulders
- Clean finished placket with reinforced bottom box
- Double needle sleeve and bottom hems
- New grey pearlized tear away label

ANTIMICROBIAL	MOISTURE WICKING	SNAG RESISTANT	TEAR AWAY LABEL
		UPF PROTECTION	UPF PROTECTION

45800L

Ladies' Double Piqué Sport Shirt

- Semi-fitted contoured silhouette
- Side vents
- Reversed placket
- 3 colour-matched pearlized buttons
- LS - L2XL
- 8 colours

45800B

Youth Double Piqué Sport Shirt

- Topstitched shoulders
- 2 colour-matched pearlized buttons
- CPSIA tracking label compliant
- YXS - YXL
- 6 colours

45800	45800L	45800B	
•	•	•	Maroon
•	•	•	Red
•	•	•	Forest Green
•	•	•	Navy
•	•	•	Royal
•	•	•	White
•	•	•	Charcoal
•	•	•	Black

UPF 30+ is applicable to the colour White for styles 45800, 45800L and 45800B.

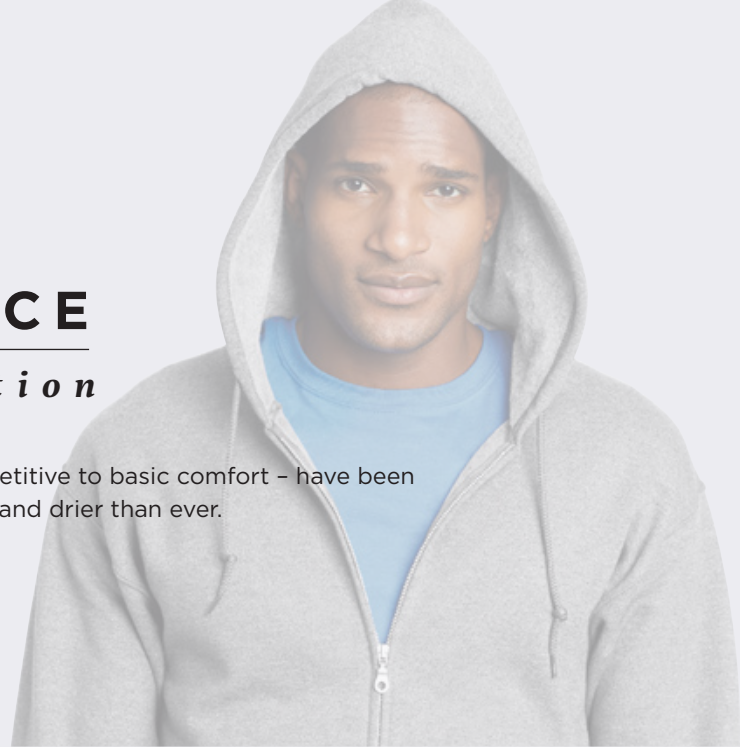


45800B
Navy

FLEECE

Collection

Our wide range of fits and finishes - from competitive to basic comfort - have been upgraded to keep you warmer and drier than ever.



18600B
Navy

18600B

Youth Full Zip Hooded Sweatshirt

- Unlined hood
- Body colour matched plastic zipper
- Pouch pockets
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Quarter-turned to eliminate centre crease
- CPSIA tracking label compliant
- YS - YXL
- 6 colours

18600	18600FL	18600B	
•	•	•	Light Pink
•	•	•	Maroon
•	•	•	Red
•	•	•	S. Orange
•	•	•	Safety Green [^]
•	•	•	Irish Green
•	•	•	Forest Green
•	•	•	Navy
•	•	•	Royal
•	•	•	Light Blue
•	•	•	Purple
•	•	•	Dark Chocolate
•	•	•	White
•	•	•	Ash
•	•	•	Sport Grey
•	•	•	Graphite Heather
•	•	•	Dark Heather
•	•	•	Black

[^]ANSI/ISEA 107-2010 certified as background material

+ Not all sizes available in all colours

18600
Red

18600FL
Light
Pink

GILDAN® Heavy Blend™

- 13.3 oz per lin yd
- 50% cotton/50% polyester
preshrunk fleece knit
- Air jet yarn = softer feel and
reduced pilling
- Overlapped fabric across
zipper allows
full front printing
- 1 x 1 rib with spandex



TEAR AWAY
LABEL

18600

Adult Full Zip Hooded Sweatshirt

- Unlined hood with colour-matched
drawcord
- Metal zipper
- Pouch pockets
- Double needle stitching at shoulders,
armholes, neck, waistband and cuffs
- Quarter-turned to eliminate
centre crease
- S - 5XL+
- 18 colours

18600FL

Ladies' Full Zip Hooded Sweatshirt

- Semi-fitted contoured silhouette
- Unlined hood with colour-matched
flatcord
- Metal zipper
- Pouch pockets with rib binding at
pocket opening
- Three needle stitching at hood,
pocket opening and waistband
- Sideseamed
- LS - L2XL+
- 5 colours

GILDAN®

Heavy Blend™

- 13.3 oz per lin yd
- 50% cotton/50% polyester preshrunk fleece knit
- Air jet yarn = softer feel and reduced pilling
- 1 x 1 rib with spandex
- Cross dyed shades (2 colours in one fabric)
- New grey pearlized tear away label

- Embroidery
- Heat Transfer
- Screen Print



18700
Russet



18800
Black

18700

Adult Vintage Full Zip Hooded Sweatshirt

- Unlined hood
- Contrast dark grey flatcord
- Brass zipper with contrast dark grey trim
- Pouch pockets
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Sideseamed
- S - 3XL+
- 8 colours

18800

Adult Vintage Cadet Collar Sweatshirt

- Self-fabric lined collar
- Contrast dark grey twill tape
- 1/4 brass zipper with contrast dark grey trim
- Double needle stitching at shoulders, armholes, waistband and cuffs
- Quarter-turned to eliminate centre crease
- S - 3XL+
- 8 colours

	18700	18800	
	•	•	Red
	•	•	Maroon
•	•	•	Sunset
•	•	•	Meadow
•	•	•	Moss
•	•	•	Midnight
	•	•	Navy
•	•	•	Royal
•	•	•	Lilac
•	•	•	Blackberry
•	•	•	Tweed
•	•	•	Russet
	•	•	Sport Grey
•	•	•	Black

+ Not all sizes available in all colours

GILDAN®

Heavy Blend™

- 13.3 oz per lin yd
- 50% cotton/50% polyester preshrunk fleece knit
- Fibre content varies by colour, see colour list for exceptions
- Air jet yarn = softer feel and reduced pilling
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- 1 x 1 rib with spandex
- Quarter-turned to eliminate centre crease
- New grey pearlized tear away label



18000	18000B	Color Name
•		Light Pink
•		Safety Pink
•		Heliconia
•		Maroon
•		Heather Sport Dark Maroon (60P/40C)*
•		Heather Sport Scarlet Red (60P/40C)*
•		Antique Cherry Red
•	•	Red
•		Orange
•		S. Orange
•		Safety Green*
•		Heather Sport Dark Green (60P/40C)*
•		Irish Green
•	•	Forest Green
•	•	Navy
•		Heather Sport Dark Navy (60P/40C)*
•	•	Royal
•		Heather Sport Royal (60P/40C)*
•		Antique Sapphire
•		Indigo Blue
•		Sapphire
•		Light Blue
•		Purple
•		Dark Chocolate
•		Sand
•	•	White
•		Ash
•	•	Sport Grey
•	•	Graphite Heather
•		Charcoal
•		Dark Heather
•	•	Black

*C = % Cotton, P = % Polyester
 *ANSI/ISEA 107-2010 certified as background material
 + Not all sizes available in all colours



18000

Adult Crewneck Sweatshirt

- S - 5XL+
- 32 colours

18000
Heather
Sport Royal



18000B

Youth Crewneck Sweatshirt

- CPSIA tracking label compliant
- YXS - YXL+
- 8 colours

18000B
Forest
Green

GILDAN®

Heavy Blend™

- 13.3 oz per lin yd
- 50% cotton/50% polyester preshrunk fleece knit
- Fibre content varies by colour, see colour list for exceptions
- Air jet yarn = softer feel and reduced pilling
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- 1 x 1 rib with spandex
- Quarter-turned to eliminate centre crease
- New grey pearlized tear away label



18500	18500B	Color Name
•	•	Light Pink
•	•	Safety Pink
•	•	Heliconia
•	•	Maroon
•		Heather Sport Dark Maroon (60P/40C)*
•		Cardinal Red
•		Heather Sport Scarlet Red (60P/40C)*
•		Antique Cherry Red
•		Cherry Red
•	•	Red
•		Orange
•		S. Orange
•		Gold
•		Safety Green*
•		Kiwi
•		Heather Sport Dark Green (60P/40C)*
•		Military Green
•	•	Irish Green
•	•	Forest Green
•	•	Navy
•		Heather Sport Dark Navy (60P/40C)*
•	•	Royal
•		Heather Sport Royal (60P/40C)*
•		Antique Sapphire
•		Indigo Blue
•		Sapphire
•		Carolina Blue
•		Light Blue
•	•	Purple
•		Dark Chocolate
•		Sand
•	•	White
•		Ash
•	•	Sport Grey
•	•	Graphite Heather
•	•	Charcoal
•		Dark Heather
•	•	Black

*C = % Cotton, P = % Polyester
 *ANSI/ISEA 107-2010 certified as background material



18500
Red

18500B
Royal

18500

Adult Hooded Sweatshirt

- Double-lined hood with colour-matched drawcord
- Pouch pocket
- S - 5XL+
- 38 colours

18500B

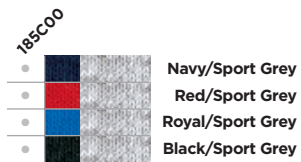
Youth Hooded Sweatshirt

- Double-lined hood
- Pouch pocket
- CPSIA tracking label compliant
- YXS - YXL+
- 15 colours

185C00

Adult Contrast Hooded Sweatshirt

- Contrast jersey lined hood
- Contrast dark grey twill tape at back neck and flatcord
- Pouch pocket
- S - 2XL
- 4 colour combinations



185C00
Navy/Sport Grey



18400FL
Purple

18400B
Navy

18400
Black

18400FL

Ladies' Open Bottom Sweatpants

- Semi-fitted slightly tapered leg with open bottom
- Covered elastic waistband with colour-matched flatcord
- Scooped sideseamed pockets with jersey lining
- Rib-trimmed front pockets
- Differential rise for better fit
- LS - LXL
- 5 colours

18400B

Youth Open Bottom Sweatpants

- Covered elastic waistband
- Sideseamed
- Differential rise for better fit
- Slightly tapered leg with open bottom
- CPSIA tracking label compliant
- YS - YXL
- 3 colours

18400

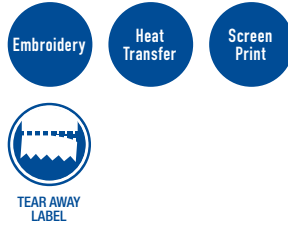
Adult Open Bottom Sweatpants

- Covered elastic waistband with drawcord
- Sideseamed
- Differential rise for better fit
- Slightly tapered leg with open bottom
- S - 3XL+
- 4 colours

GILDAN®

Heavy Blend™

- 13.3 oz per lin yd
- 50% cotton/50% polyester preshrunk fleece knit
- Air jet yarn = softer feel and reduced pilling
- Double needle bottom hems (18400FL: three needle)
- New grey pearalized tear away label



	18200	18200B	18300	18400	18400FL	18400B	
•							Red
•							Forest Green
•							Navy
•							Royal
•							Purple
•							Sport Grey
•							Graphite Heather
•							Charcoal
•							Black

+ Not all sizes available in all colours



18300

Adult Open Bottom Sweatpants with Pockets

- Covered elastic waistband with drawcord
- Jersey-lined side seam topstitched pockets
- Differential rise for better fit
- Slightly tapered leg with open bottom
- S - 5XL
- 7 colours

18200B

Youth Sweatpants

- Covered elastic waistband
- No side seam
- Elasticized cuffs
- CPSIA tracking label compliant
- YS - YXL+
- 5 colours

18200

Adult Sweatpants

- Covered elastic waistband with drawcord
- No side seam
- Elasticized cuffs
- S - 2XL
- 6 colours

99800
Sport Scarlet Red









99400
Charcoal

GILDAN®

PERFORMANCE®

- 11.7 oz per lin yd
- 100% filament polyester fleece knit
- New grey pearlized tear away label

		
		
ANTIMICROBIAL	MOISTURE WICKING	TEAR AWAY LABEL

99800


Adult Tech 1/4 Zip Sweatshirt

- Self-fabric lined collar
- Sideseamed
- Rolled forward shoulders
- Contrast charcoal back neck tape
- 1/4 coil zipper with zipper garage
- Double needle stitching at shoulders, armholes, waistband and cuffs
- Self-fabric cuffs and waistband
- S - 4XL+
- 7 colours

99400

Adult Tech Open Bottom Sweatpants with Pockets

- Covered 2" elastic waistband
- Exposed flatcord with metal molded tips
- Self-fabric lined side seam topstitched pockets
- Differential rise for better fit
- Slightly tapered leg with open bottom
- Three needle bottom hems
- S - 3XL
- 3 colours

99400	99500	99500B	99800	
•	•	•	•	 Sport Scarlet Red
•	•	•	•	 Sport Dark Maroon
•	•	•	•	 Sport Dark Green
•	•	•	•	 Sport Royal
•	•	•	•	 Sport Dark Navy
•	•	•	•	 Charcoal
•	•	•	•	 Black
•	•	•	•	 Safety Green*

^ANSI/ISEA 107-2010 certified as background material
+ Not all sizes available in all colours

99500
Sport
Royal



99500

Adult Tech Hooded Sweatshirt

- Unlined 3 piece hood - 3" centre panel
- Flatcord with metal molded tips
- Sideseamed
- Rolled forward shoulders
- Contrast charcoal back neck tape
- Pouch pocket
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Self-fabric cuffs and waistband
- S - 4XL+
- 8 colours

99500B
Black



99500B

Youth Tech Hooded Sweatshirt

- Unlined 3 piece hood - 3" centre panel
- Contrast charcoal back neck tape
- Single needle topstitched side seams
- Pouch pocket
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Self-fabric cuffs and waistband
- CPSIA tracking label compliant
- YXS - YXL
- 5 colours

92000

Adult Crewneck Sweatshirt

- Contrast dark grey twill necktape
- Sideseamed
- Double needle stitching at shoulders and neck
- S - 2XL
- 7 colours

92000
Charcoal

92500

Adult Hooded Sweatshirt

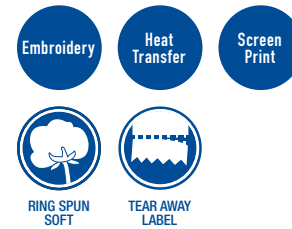
- Colour-matched jersey lined hood
- Contrast dark grey twill tape at back neck and flatcord
- Pouch pocket
- Double needle stitching at shoulders and neck
- Sideseamed
- S - 2XL
- 9 colours



92500
Royal

GILDAN
PREMIUM
Cotton®

- 15.0 oz per lin yd
- 75% ring spun cotton/25% polyester preshrunk fleece knit
- Fibre content varies by colour, see colour list for exceptions
- Rolled forward shoulders
- Double needle stitching at waistband and cuffs
- 1 x 1 rib with spandex
- New grey pearlized tear away label



92900

Adult Full Zip Jacket

- Contrast dark grey twill tape at back neck
- Brass zipper with contrast dark grey trim
- Pouch pockets
- Sideseamed
- S - 3XL
- 3 colours

92000	92500	92900	
•	•	•	Maroon
•	•	•	Red
•	•	•	Royal
•	•	•	Navy
•	•	•	Forest Green
•	•	•	White
•	•	•	RS Sport Grey (70C/30P)*
•	•	•	Charcoal
•	•	•	Black

*C = % Cotton, P = % Polyester



92900
Black

12600

Adult Full Zip Hooded Sweatshirt

- Unlined hood with colour-matched drawcord
- Metal zipper
- Overlapped fabric across zipper allows full front printing
- Pouch pockets
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- 1 x 1 rib with spandex
- Quarter-turned to eliminate centre crease
- S - 3XL
- 3 colours

12600
Navy



12500
Black



12500

Adult Hooded Sweatshirt

- Double-lined hood with colour-matched drawcord
- Double needle stitching at shoulders, armholes, neck, waistband and cuffs
- Pouch pocket
- 1 x 1 rib with spandex
- Quarter-turned to eliminate centre crease
- S - 3XL
- 7 colours

Your **Perfect Fit**

Gildan® makes it easier to find the perfect fit in a variety of styles.



FITTED

Feminine neckline, cap sleeves, with contoured sideseamed body for a more next to body fit.



SEMI-FITTED

Feminine neckline, longer cap sleeve, contoured and sideseamed body with a looser fit.



CLASSIC FIT

Feminine neckline with relaxed sleeves and tubular fit body.





SEMI-FITTED

Standard shoulder, curved armhole and closer to body sleeve.



MODERN-CLASSIC FIT

Longer shoulder, slightly curved armhole and relaxed sleeve.



CLASSIC FIT

Dropped shoulder, straight armhole and fuller sleeve.



Sizing Chart

Measurements are width by length

FASHION <i>Collection</i>		S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL/L3XL				
H000/H400		18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"				
64V00		18" x 27.5"	20" x 28.75"	22" x 29.75"	24" x 30.75"	26" x 32"					
64000		18" x 28"	20" x 29.25"	22" x 30.25"	24" x 31.25"	26" x 32.50"	28" x 33.5"				
64EZO		18" x 28.74"	20" x 29.33"	22" x 29.92"	24" x 30.71"	26" x 31.3"	28" x 31.89"				
64000L/64200L		16" x 25.25"	17" x 26.25"	18.5" x 27.25"	19.5" x 28"	22" x 28.5"	23.5" x 29"				
64V00L		16" x 25.25"	17" x 26.25"	18.5" x 27.25"	19.5" x 28"	22" x 28.5"					
645R2L		16" x 25.5"	18" x 26"	20" x 27"	22" x 28"	24" x 28.5"					
T-SHIRT <i>Collection</i>		XS/LXS	S/LS	M/LM	L/LL	XL/LXL/XLT	2XL/ L2XL/2XLT	3XL/ L3XL/3XLT	4XL	5XL	
2000/2300			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"	32" x 35"	
2400/2410			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"	32" x 35"	
2000L	16" x 23.5"		18" x 25"	20" x 26"	22" x 27"	24" x 28"	26" x 29"				
2000T						24" x 33.5"	26" x 34.5"	28" x 35.5"			
2200/2700			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"				
5000/5400			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"	32" x 35"	
5000L/5400L			17.25" x 25.5"	19.25" x 26"	21.25" x 27"	23.25" x 28"	25.25" x 28.5"				
5V00L/64550L			17.25" x 25.5"	19.25" x 26"	21.25" x 27"	23.25" x 28"	25.25" x 28.5"				
5700			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"			
8000			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"	32" x 35"	
YOUTH T-SHIRTS		2T	3T	4T	5T	6T	YXS	YS	YM	YL	YXL
2000B/2400B/64500B							16" x 20.5"	17" x 22"	18" x 23.5"	19" x 25"	20" x 26.5"
5000B							16" x 20.5"	17" x 22"	18" x 23.5"	19" x 25"	20" x 26.5"
5100P/64500P	11" x 15"	12" x 16"	13" x 17"	14" x 18"	15" x 19"						
5700B							16" x 20.5"	17" x 22"	18" x 23.5"	19" x 25"	20" x 26.5"
8000B							14" x 18"	16" x 20.5"	17" x 22"	18" x 23.5"	
<i>Infant</i>		0-3 MO	3-6 MO	6-12 MO	12-18 MO	18-24 MO					
64ZEE		7.5" x 14.88"	8.25" x 15.88"	9" x 16.88"	9.75" x 17.88"	10.25" x 18.63"					
PERFORMANCE <i>Collection</i>		XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL/L3XL	4XL	5XL	
42000/42400			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"			
42000L/42400L/47V00L	15" x 25"		17" x 25.5"	19" x 26"	21" x 27"	23" x 28"	25" x 28.5"				
42000B	14" x 18"		16" x 20.5"	17" x 22"	18" x 23.5"	19" x 25"					
42700			18" x 27.5"	20" x 28.5"	22" x 29.5"	24" x 30.5"	26" x 31.5"	28" x 32.5"			
44800/45800			19" x 27.5"	21" x 29"	23" x 30"	25" x 31"	27" x 32"	29" x 33"			
44800L/45800L			17.5" x 26.25"	19.5" x 27.25"	21.5" x 28.25"	23.5" x 29.25"	25.5" x 30.25"				
45800B	14.5" x 17"		16" x 19"	17" x 21"	18" x 23.5"	19" x 26"					
46000			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"		
46000L	15" x 25"		17" x 25.5"	19" x 26"	21" x 27"	23" x 28"	25" x 29"				
46500			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"			
46000B	14" x 18"		16" x 20.5"	17" x 22"	18" x 23.5"	19" x 25"					
46200			18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"			
47000/47400	16" x 27"		18" x 28"	20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"			
99500			20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"	32" x 35"		
99500B	16" x 19.5"		17" x 21"	18" x 22.5"	19" x 24"	20" x 25.5"					
99800			20" x 28"	22" x 29"	24" x 30"	26" x 31"	28" x 32"	30" x 33"	32" x 34"		
99400+			15" x 29.5"	16" x 30"	17" x 30.5"	18" x 31"	19" x 31.5"	20" x 32"			
44S30/46S30*			13.5" x 19.5"	14.5" x 20"	15.5" x 20.5"	16.5" x 21"	18" x 21.5"	18.5" x 22"			

Measurements are width by length

SPORT SHIRT <i>Collection</i>	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL/L3XL		
2800		18" x 27.5"	20" x 29"	22" x 30"	24" x 31"	26" x 32"			
3800		19" x 28.5"	21" x 30"	23" x 31"	25" x 32"	27" x 33"	29" x 34"		
82800		19" x 28.25"	21" x 29.75"	23" x 31"	25" x 32"	27" x 33"	29" x 34"		
82800L		17.5" x 27"	19.5" x 28"	21.5" x 28.75"	23.5" x 30"	25.5" x 31"			
8800/8900		19" x 28"	21" x 29.5"	23" x 30.5"	25" x 31.5"	27" x 32.5"	29" x 33"		
8800B		16" x 19.5"	17" x 21.5"	18" x 23.5"	19" x 25.5"				
72800B	14.5" x 17"	16" x 19"	17" x 21"	18" x 23.5"	19" x 26"				
72800L/44800L/45800L		17.5" x 26.25"	19.5" x 27.25"	21.5" x 28.25"	23.5" x 29.25"	25.5" x 30.25"			
94800/72800/44800/45800		19" x 27.5"	21" x 29"	23" x 30"	25" x 31"	27" x 32"	29" x 33"		
94800L		17.25" x 25.5"	19.25" x 26"	21.25" x 27"	23.25" x 28"	25.25" x 28.5"			
94800B		16" x 19"	17" x 21"	18" x 23.5"	19" x 26"				
FLEECE <i>Collection</i>	XS/LXS/YXS	S/LS/YS	M/LM/YM	L/LL/YL	XL/LXL/YXL	2XL/L2XL	3XL/L3XL	4XL	5XL
12000/12500		20" x 27"	22" x 28"	24" x 29"	26" x 30"	28" x 31"	30" x 32"		
12300+		13" x 32"	14" x 32.5"	15" x 33"	16" x 33.5"	18" x 34"			
12600/18600		19.25" x 27"	21.25" x 28"	23.25" x 29"	25.25" x 30"	27.25" x 31"	29.25" x 32"	31.25" x 33"	32.25" x 34"
12900 One Size	50" x 60"								
18000/18500		20" x 27"	22" x 28"	24" x 29"	26" x 30"	28" x 31"	30" x 32"	32" x 33"	34" x 34"
18000B/18500B	16" x 19.75"	17" x 21.25"	18" x 22.5"	19" x 24"	20" x 25.5"				
18200+		13" x 29"	14" x 29.5"	15" x 30"	16" x 30.5"	18" x 31"			
18300/18400+		13" x 32"	14" x 32.5"	15" x 33"	16" x 33.5"	18" x 34"	20" x 34.5"	22" x 34.5"	24" x 34.5"
18200B+		10.5" x 19"	11" x 22"	12" x 25"	13" x 28"				
185C00		20" x 27"	22" x 28"	24" x 29"	26" x 30"	28" x 31"			
18400B+		10" x 20"	11" x 22.5"	12" x 25"	13" x 27.5"				
18600FL		19" x 24.5"	21" x 25.5"	23" x 26.5"	25" x 27"	27" x 27.5"			
18600B		16.25" x 21.75"	17.25" x 23"	18.25" x 24.5"	19.25" x 26"				
18800		20" x 27"	22" x 28"	24" x 29"	26" x 30"	28" x 31"	30" x 32"		
92000/92500		20" x 27.5"	22" x 28.5"	24" x 29.5"	26" x 30.5"	28" x 31.5"			
99400+		15" x 29.5"	16" x 30"	17" x 30.5"	18" x 31"	19" x 31.5"	20" x 32"		
99500		20" x 29"	22" x 30"	24" x 31"	26" x 32"	28" x 33"	30" x 34"	32" x 35"	
99500B	16" x 19.5"	17" x 21"	18" x 22.5"	19" x 24"	20" x 25.5"				
99800		20" x 28"	22" x 29"	24" x 30"	26" x 31"	28" x 32"	30" x 33"	32" x 34"	

+ measurements are waist by inseam
 * measurements are waist by outseam



MAKING APPAREL BETTER[®]



GENUINE
RESPONSIBILITY®

IN 2018, GILDAN PROVIDED OVER

5.1 MILLION

HOURS OF TRAINING PROVIDED
TO EMPLOYEES GLOBALLY

IN 2018, GILDAN PROVIDED
EMPLOYEES MORE THAN

262,000

FREE MEDICAL CONSULTATIONS GIVEN
TO EMPLOYEES AT OUR ONSITE CLINICS

38%

OF MANAGEMENT POSITIONS ACROSS
THE ORGANIZATION ARE HELD BY
WOMEN

GILDAN'S HEAT RECOVERY SYSTEMS
ALLOWED US TO GENERATE OVER

5 MILLION m³

OF HOT WATER GENERATED FROM
WASTEWATER THANKS TO OUR HEAT
RECOVERY SYSTEM

89%

OF GILDAN'S NON-HAZARDOUS
WASTE WAS RECYCLED OR
REPURPOSED IN 2018

40%

OF GILDAN'S TOTAL ENERGY WAS
POWERED FROM RENEWABLE SOURCES
IN 2018

At Gildan, beyond making great quality products, we want to positively change how apparel is made. That's why we have direct control of almost every step of our manufacturing process, from raw materials to finished products, to ensure that we are always creating positive change and working towards our vision of Making Apparel Better®. Every day we honour our commitment to creating quality apparel, caring for our people, conserving our environment and creating stronger communities. We achieve these goals by operating responsibly and continuously integrating sustainable solutions—making it our business to create a better future for this planet.

Read more at genuineresponsibility.com

A collage of three images illustrating different garment decorating techniques. The left image shows a close-up of a red ink being applied to a green fabric. The middle image shows a red ink being applied to a green fabric. The right image shows a white garment with a colorful floral design being printed on a blue fabric.

DECORATING TECHNIQUES

With a wide selection of highly receptive fabrics and finishes, we have a style to fit your technique, whatever it is.

Screen Print

SCREEN PRINTING (OR SILK SCREENING) IS A TECHNIQUE THAT USES STENCILS AND INK TO CREATE DESIGNS ON GARMENTS. IT IS THE MOST ECONOMICAL METHOD FOR PRODUCING LARGE QUANTITIES THAT INVOLVE COTTON OR COTTON-BLEND GARMENTS.

Sublimation

ALSO CALLED DYE SUBLIMATION, THIS PROCESS USES HEAT-SENSITIVE INKS TO CREATE FULL-COLOUR, PHOTO-QUALITY REPRODUCTIONS OF DIGITAL IMAGES THAT LAST. SUBLIMATION IS WELL SUITED FOR 100% POLYESTER GARMENTS.



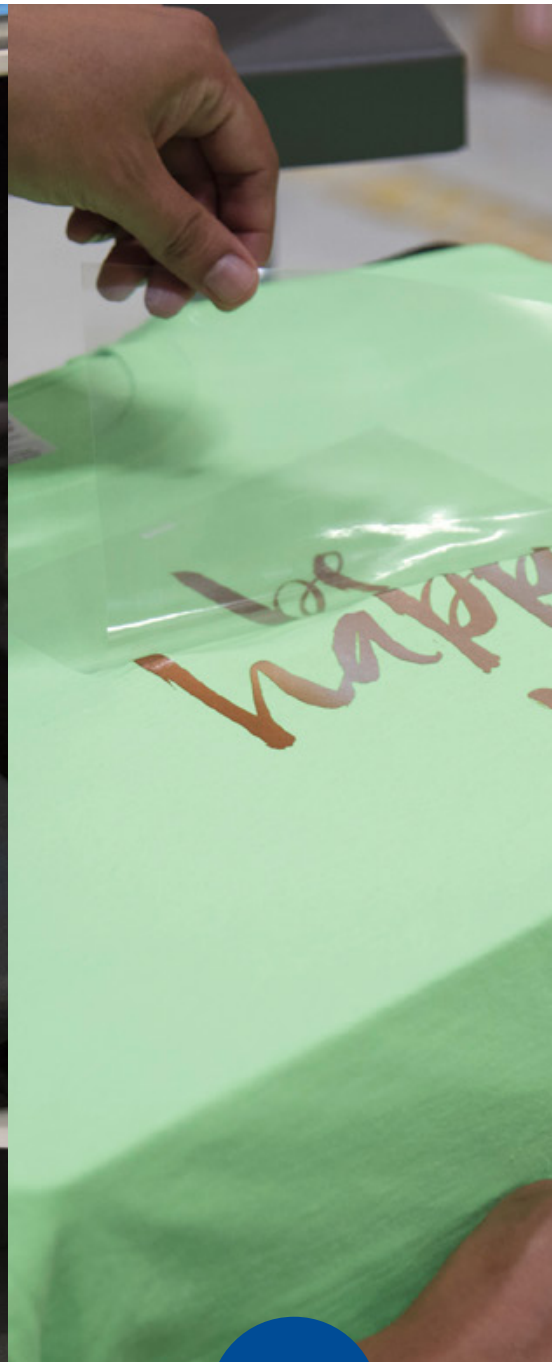
Embroidery

EMBROIDERY IS SEWING A DESIGN, TYPE OR LOGO ONTO A GARMENT WITH SPECIAL THREAD. THIS TECHNIQUE GIVES GARMENTS A HIGHER PERCEIVED VALUE AND WORKS PARTICULARLY WELL ON HEAVIER WEIGHT GARMENTS SUCH AS FLEECE.



Direct To Garment

A SPECIALISED INKJET PRINTER APPLIES INKS DIRECTLY TO THE GARMENT, WHERE THE FIBRES ABSORB THE INK TO CREATE A VERY DURABLE DESIGN. IT WORKS WELL FOR SHORT RUNS OR FULL-COLOUR PRINTING ON HIGH STITCH DENSITY GARMENTS.



Heat Transfer

HEAT TRANSFER INVOLVES COMBINING HEAT AND PRESSURE TO TRANSFER IMAGES TO GARMENTS. THIS IS A GREAT OPTION FOR DETAILED PRINTS, CUSTOMISATION, SHORTER RUNS AND QUICK TURNAROUND TIMES.



GILDAN[®]

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